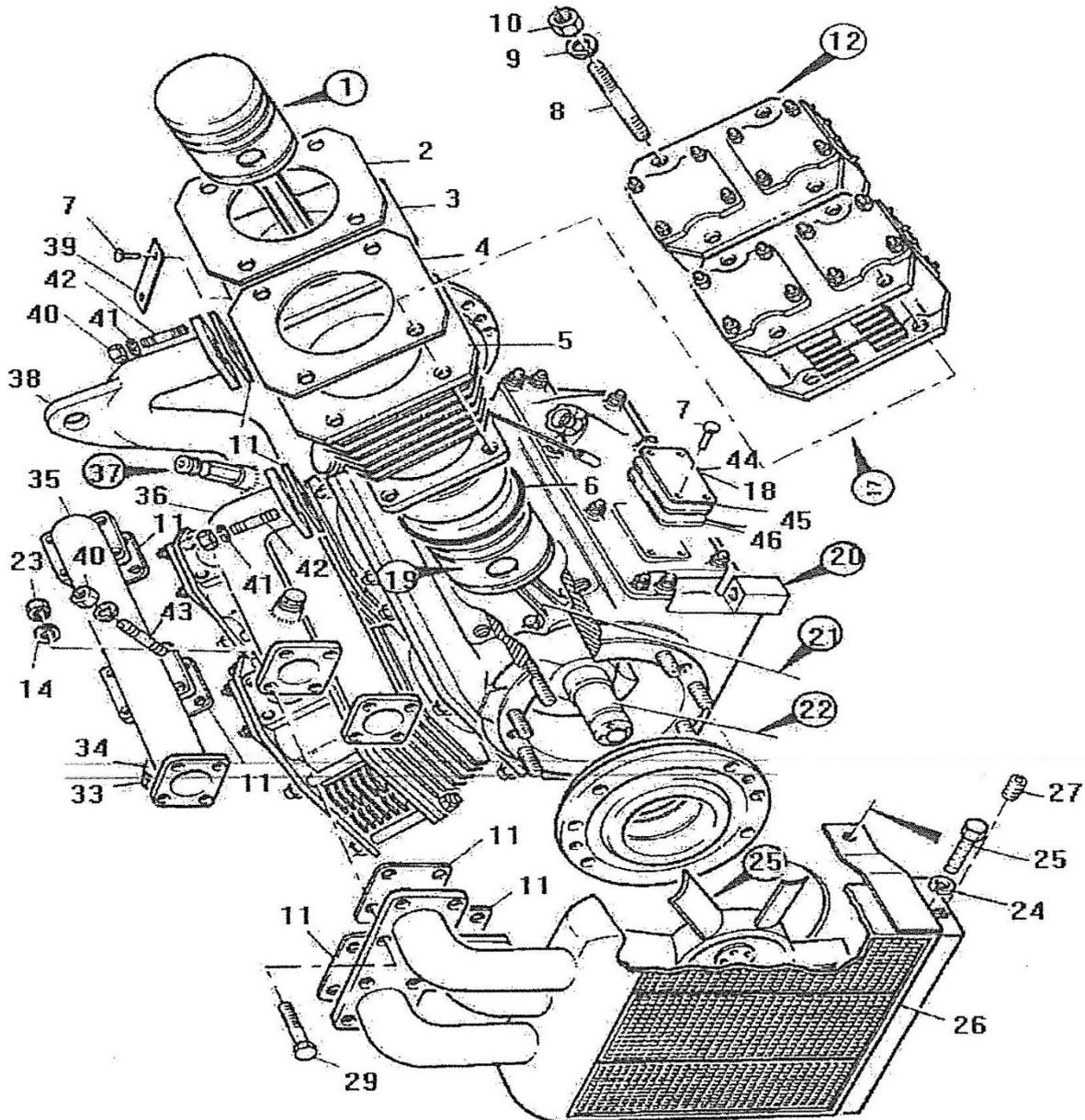




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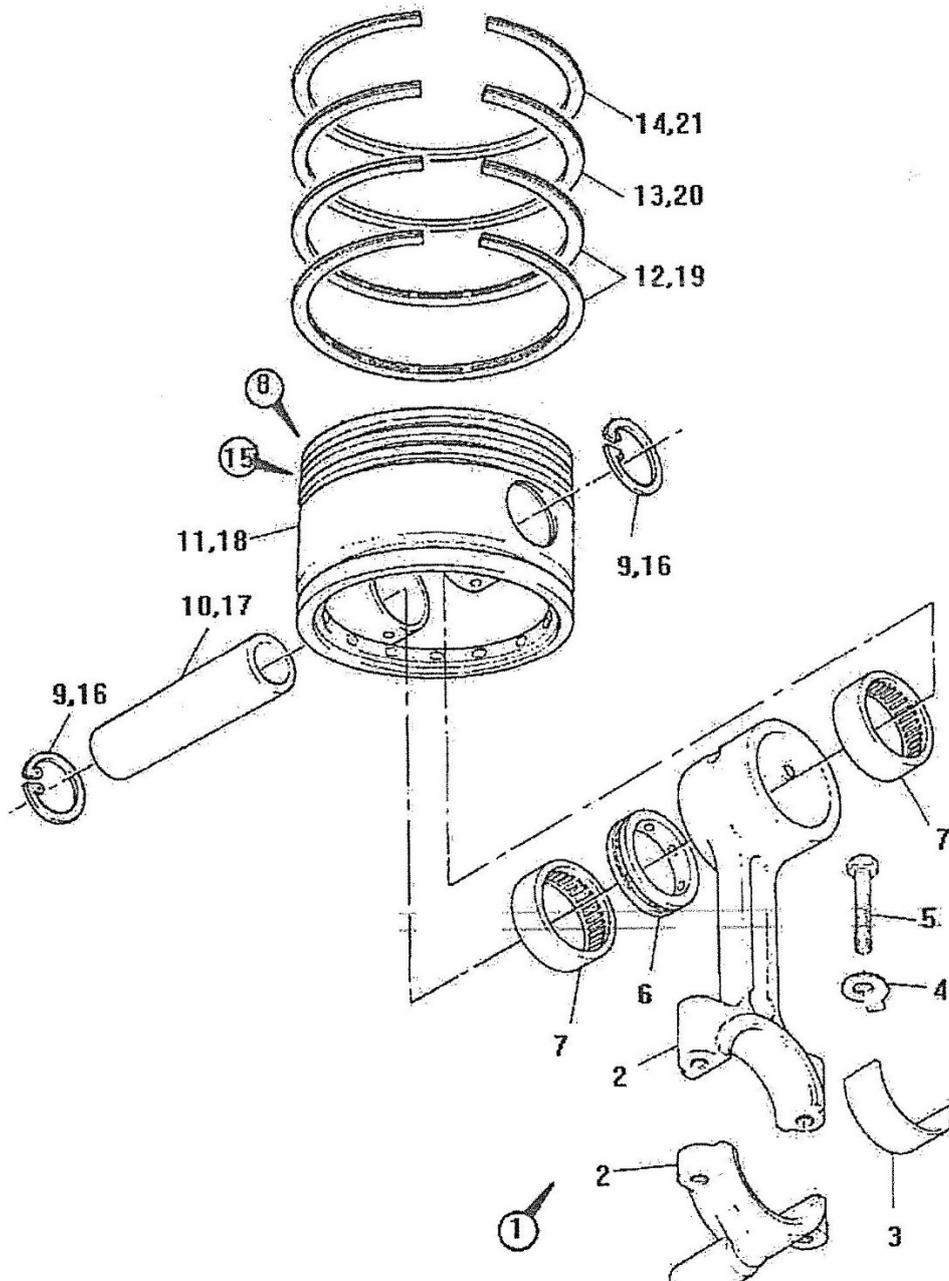
Assembly Drawing - Figure 1





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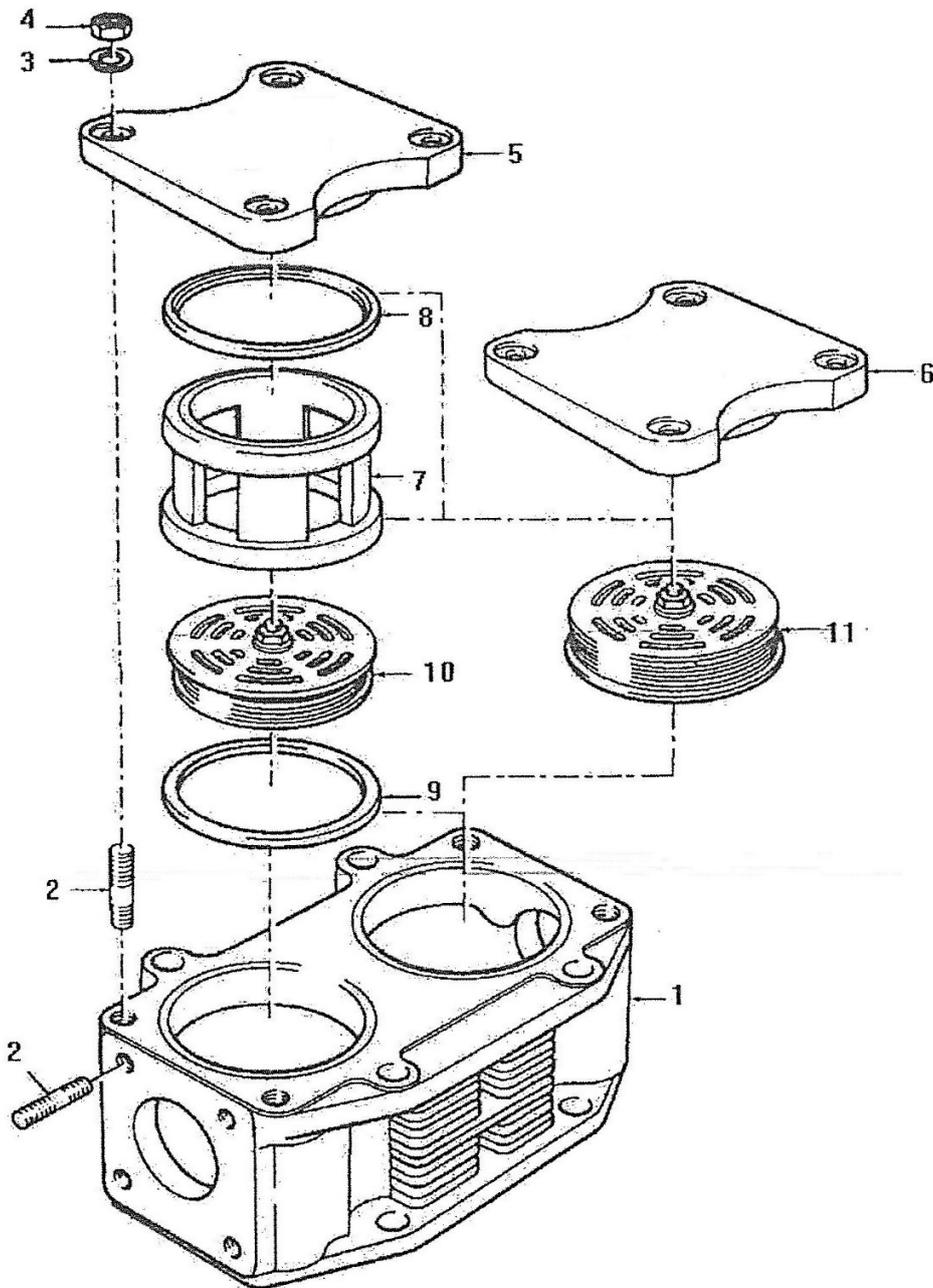
Piston & Conrod Assembly (LP& HP) - Figure 2





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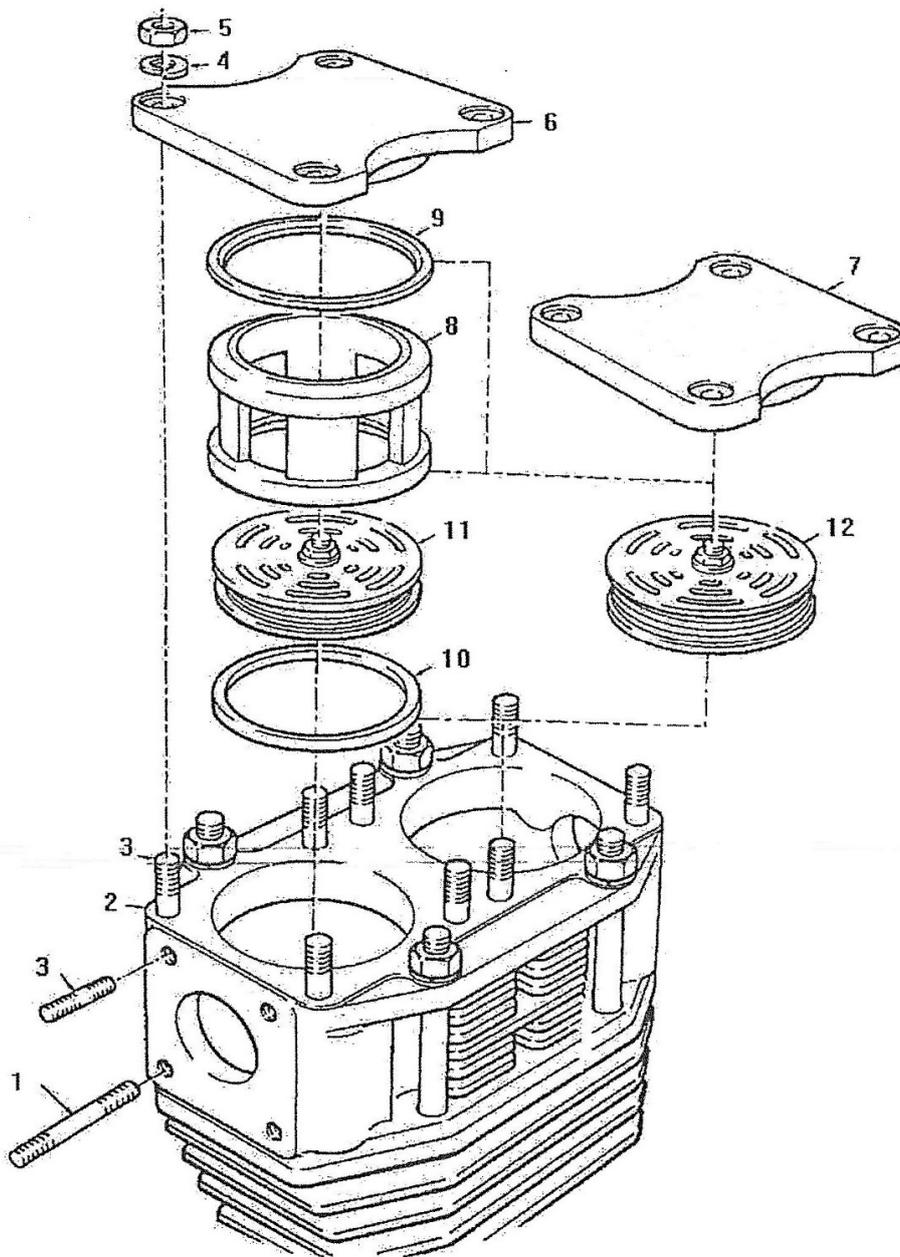
Head Assembly LP Figure 3





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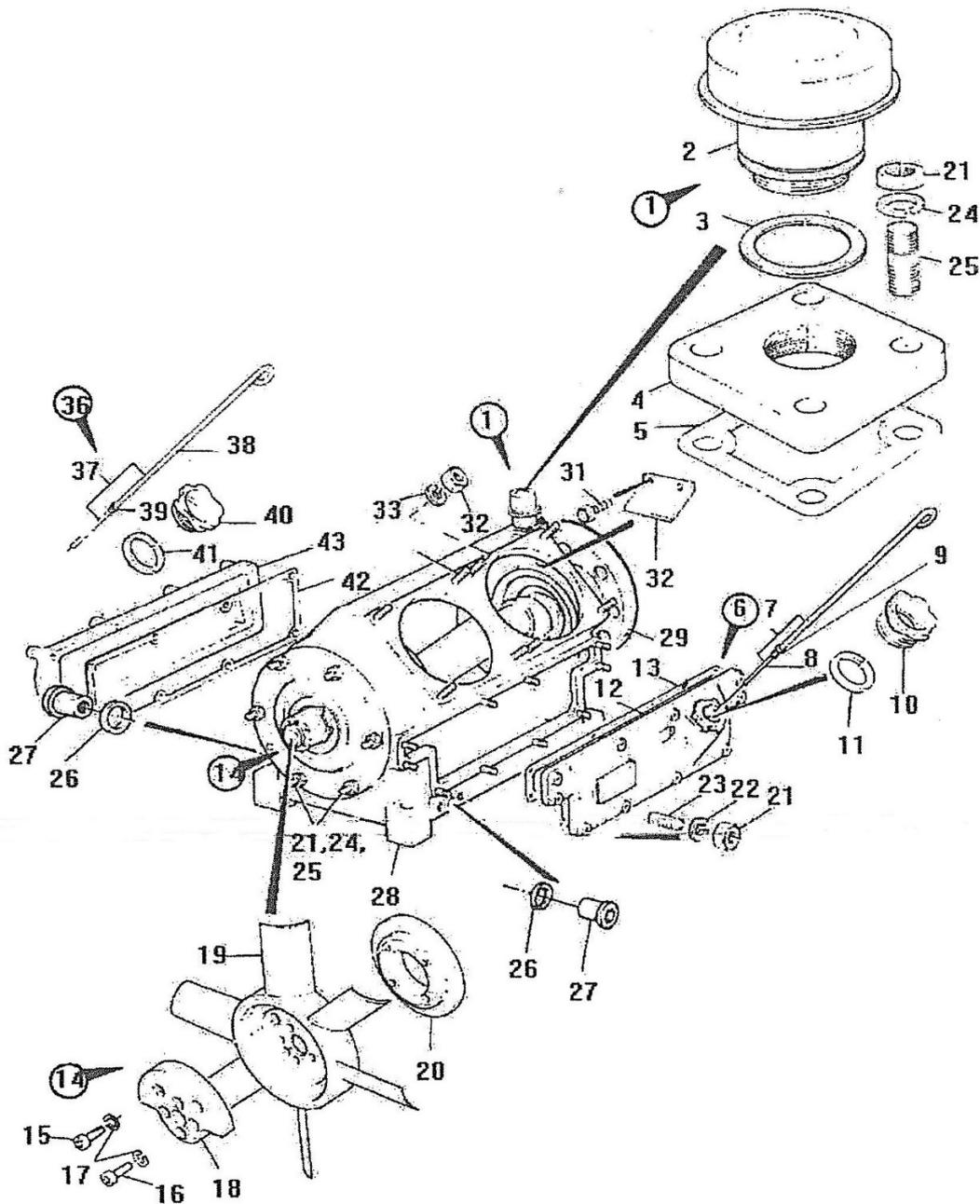
Head Assembly HP Figure 4





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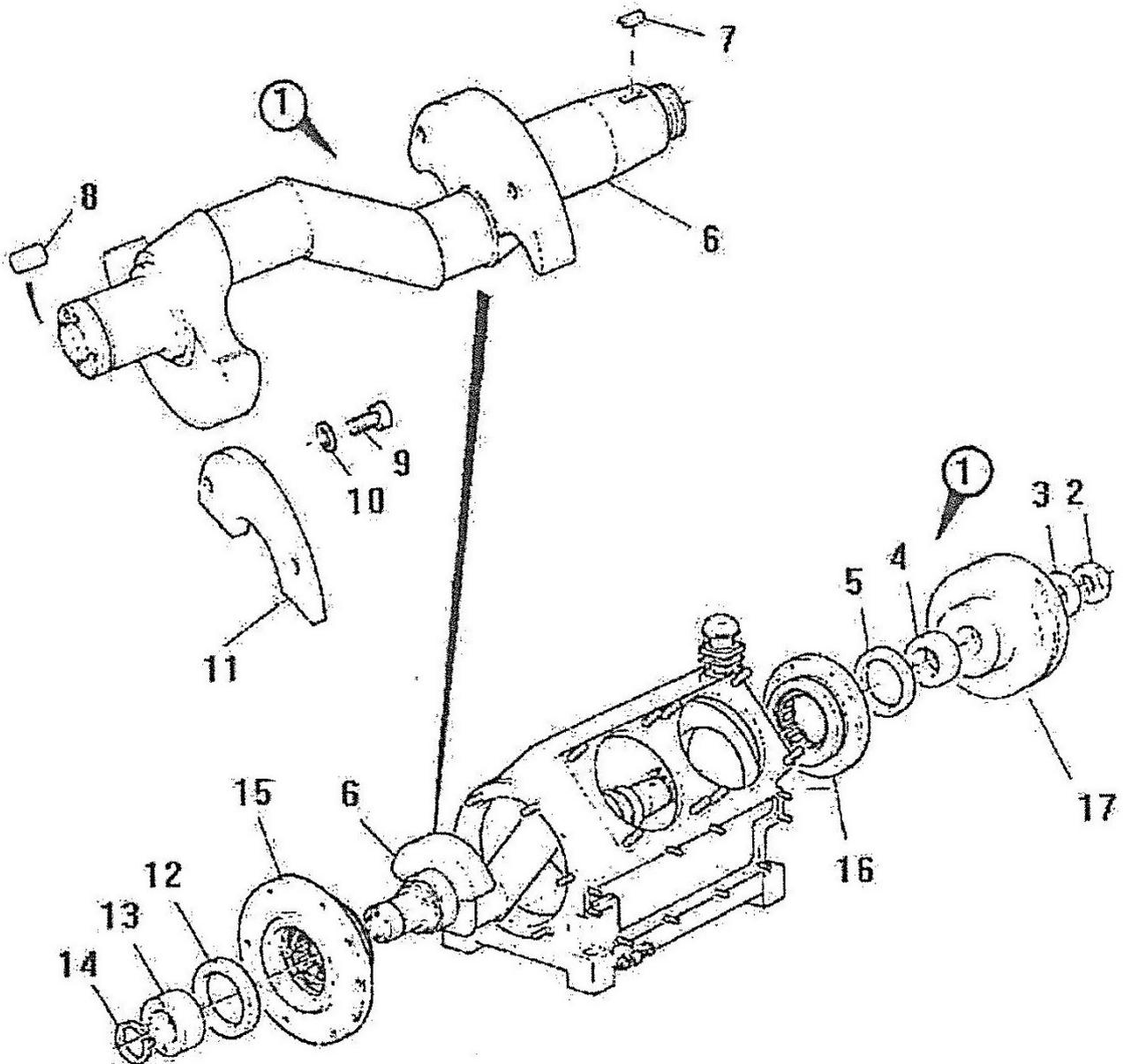
Crankcase Housing Assembly Figure 5





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Crankshaft Assembly Figure 6

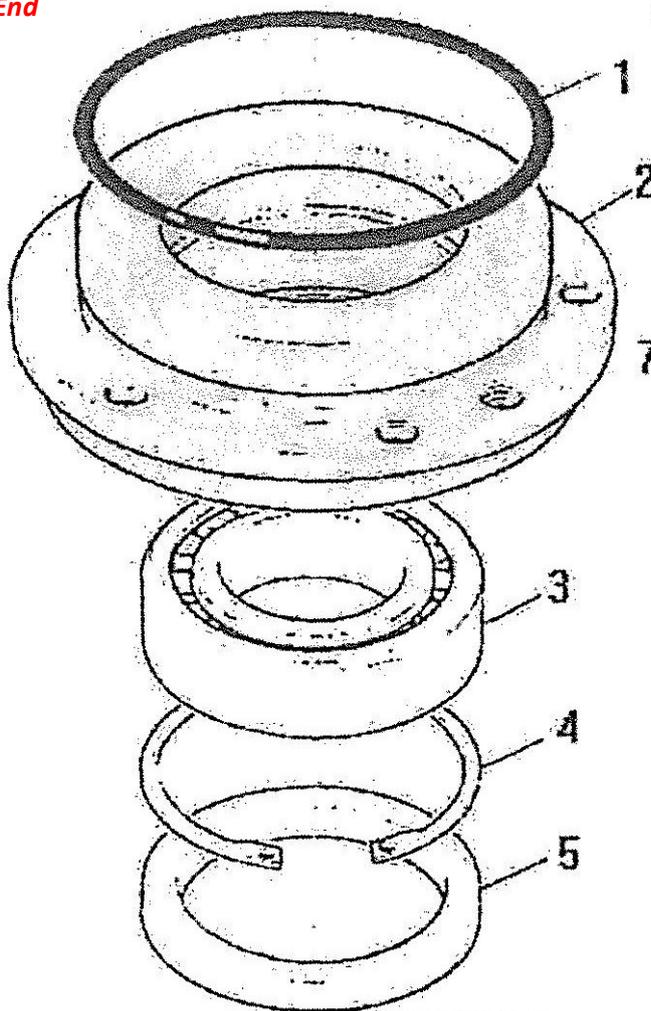




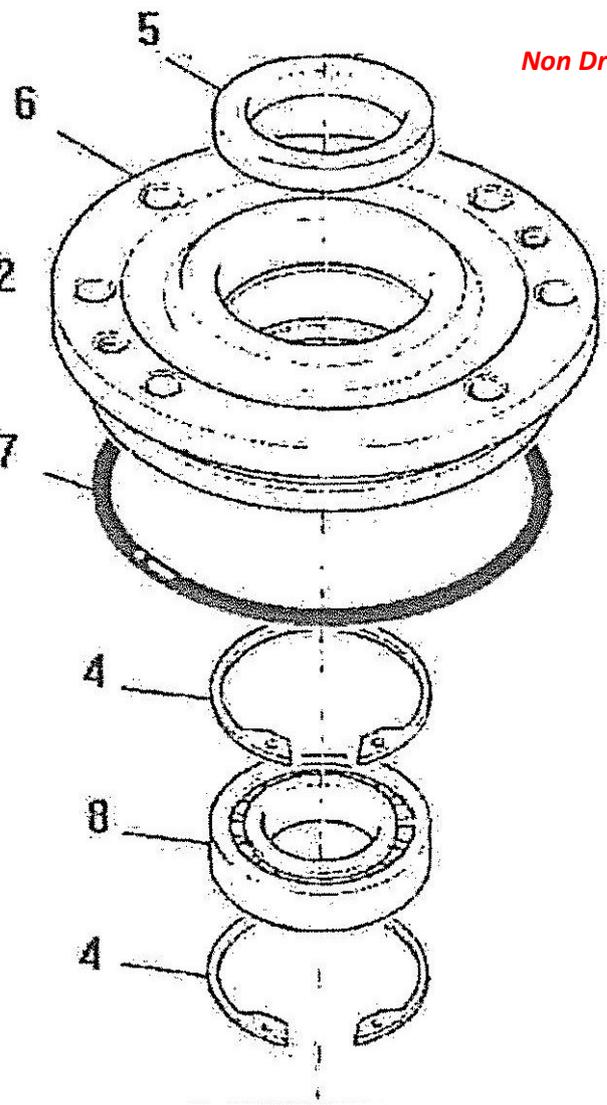
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Bearing Housing Assembly Figure 7

Drive End



Non Drive End





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Crankshaft & Fan Assembly Figure 8

